



Wavebeam Modular Floating Floor or Extension will allow operators to temporarily or permanently utilise existing laydown areas and provide additional space for Decommissioning, Plug and Abandonment, Marginal Fields, Well Intervention campaigns and TAR applications

Using a Wavebeam Extension instead of a Supply boat or PSV equates to a saving of 233 tonnes of carbon per month



# Adding a Wavebeam Modular Extension will increase the laydown area on existing offshore assets

Make use of the free overhanging deck space at a fraction of the cost of other available floating alternatives

Wavebeam Modular Extension



Helping the  
UK achieve  
**NET ZERO**  
Targets



## Adding a Wavebeam Modular Extension will increase the laydown area on existing offshore assets

During Decommissioning or as an enabling technology during Plug and Abandonment

Wavebeam gives you the ability to utilise your asset to the maximum.

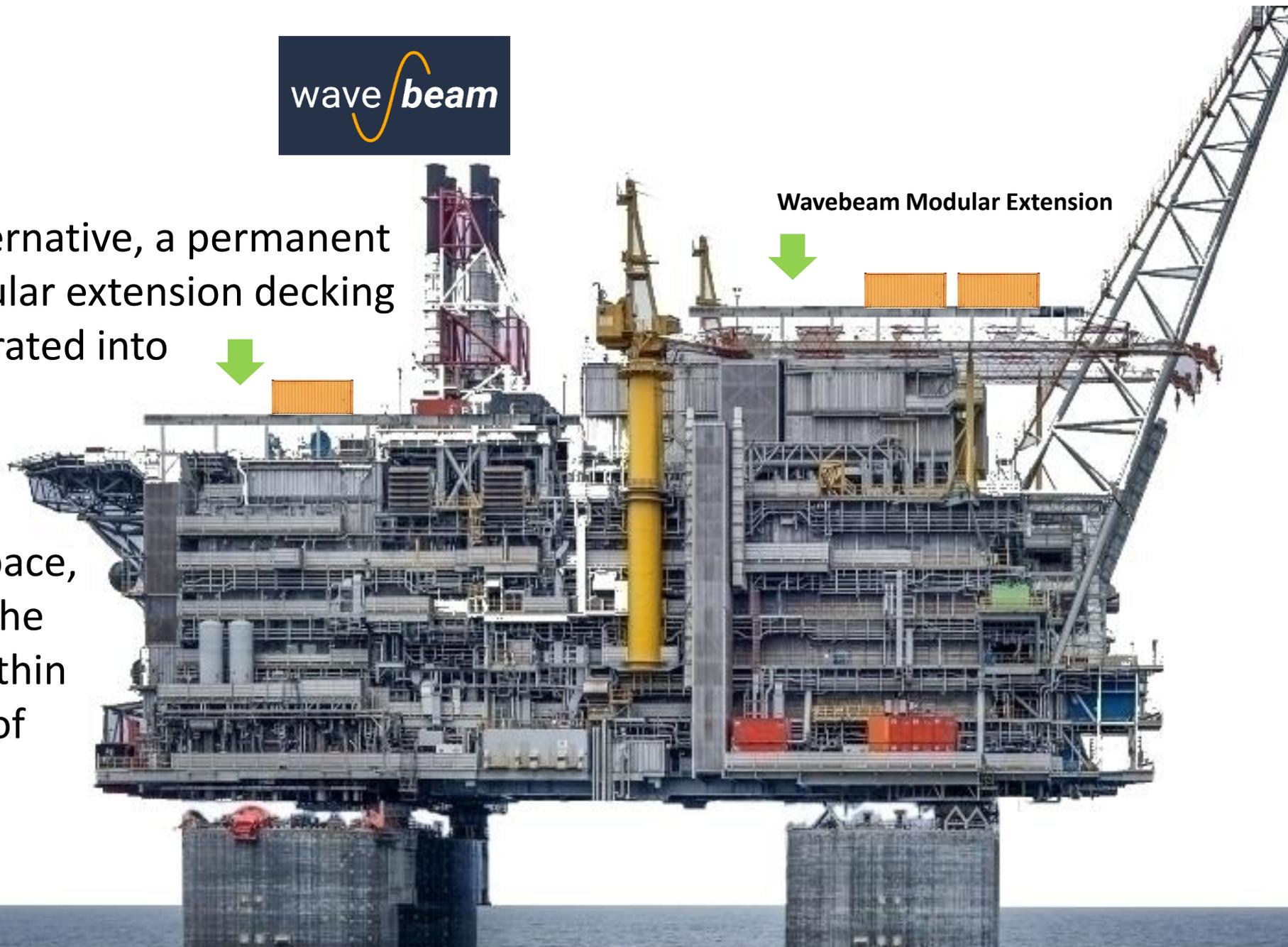


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As an alternative, a permanent Wavebeam modular extension decking system could be integrated into existing assets.

This alternative offers the largest laydown space, by stacking on top of the main structure and within the existing footprint of the asset



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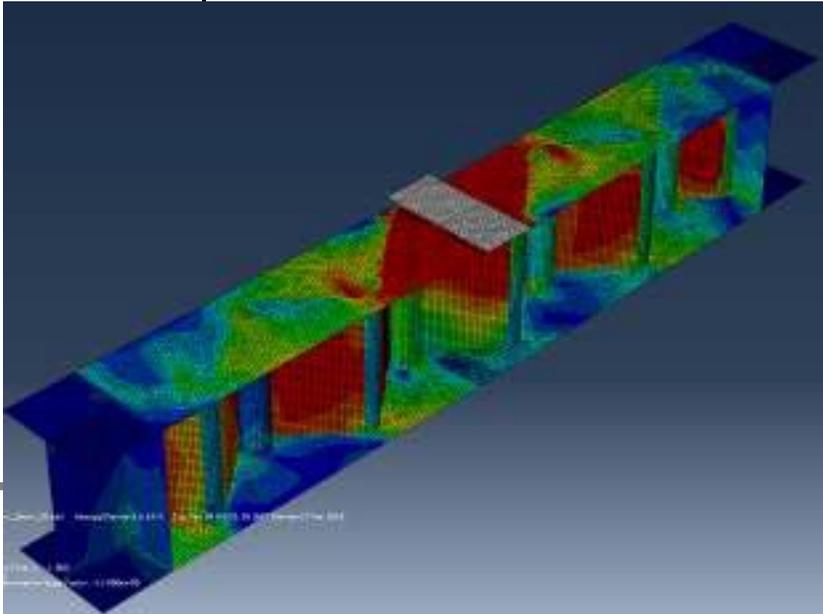
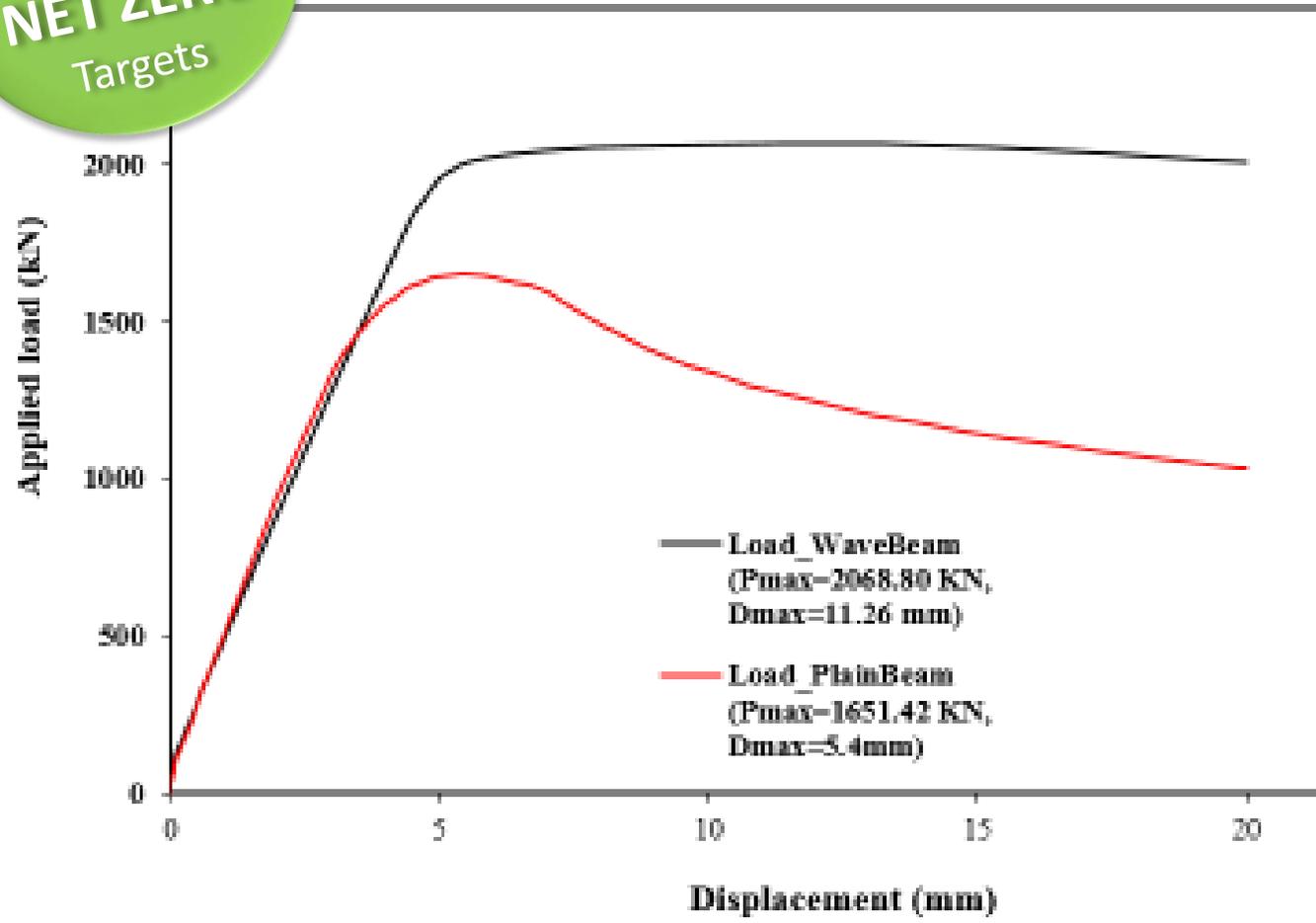


The new  
lightweight  
alternative to the I-beam  
Uses 35% less steel to manufacture

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# Web buckling

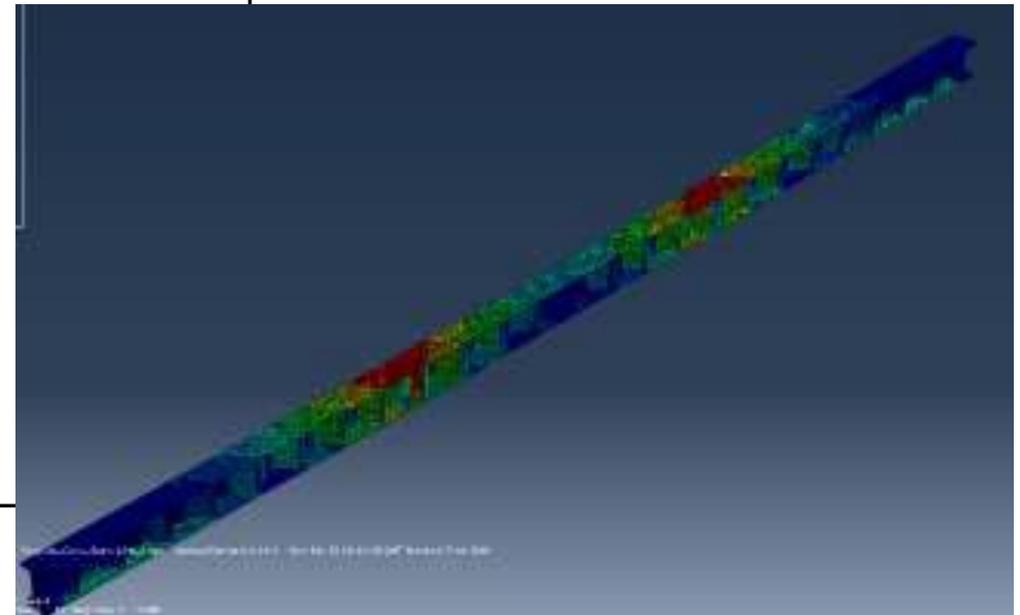
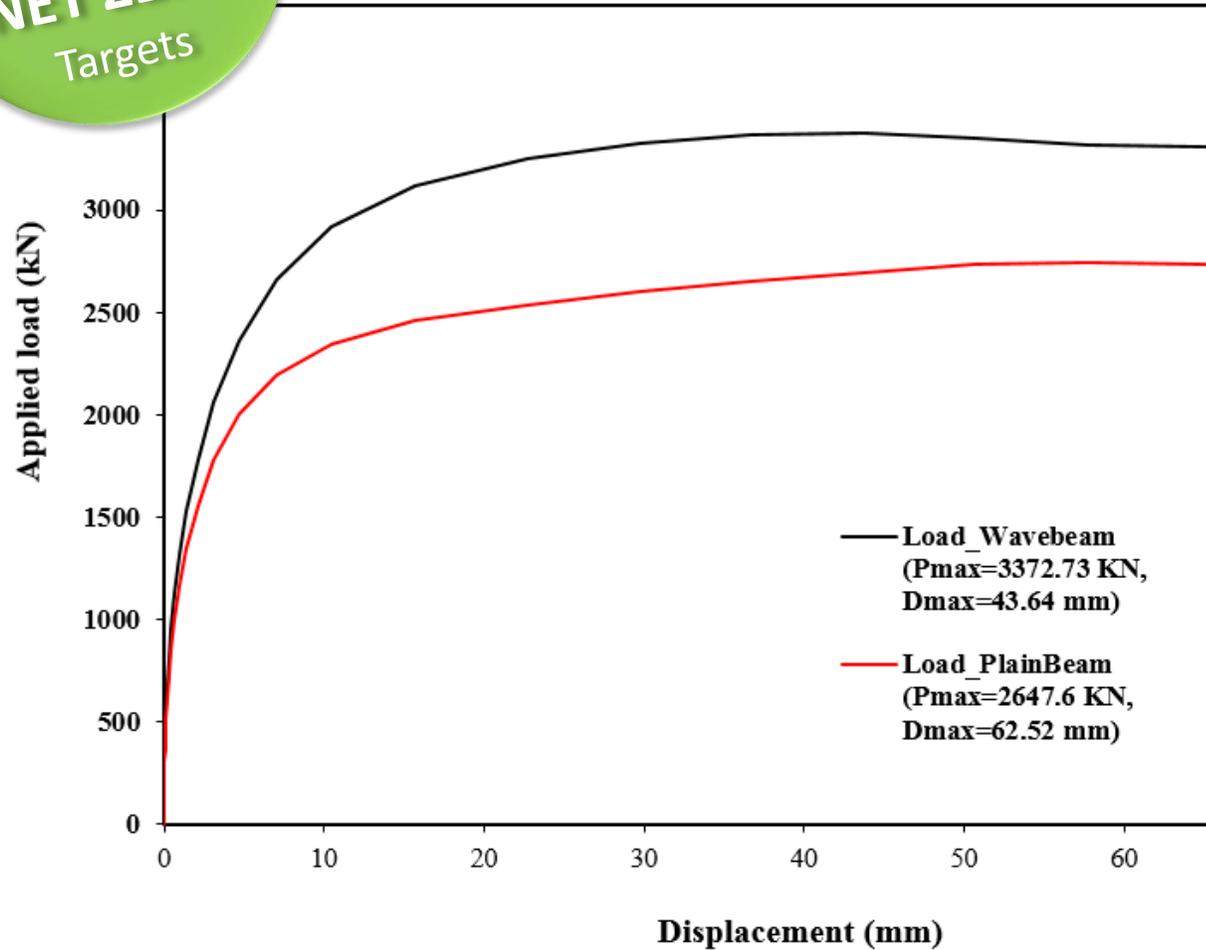
Sample analyses of University of Strathclyde results



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# 4-Point Bending

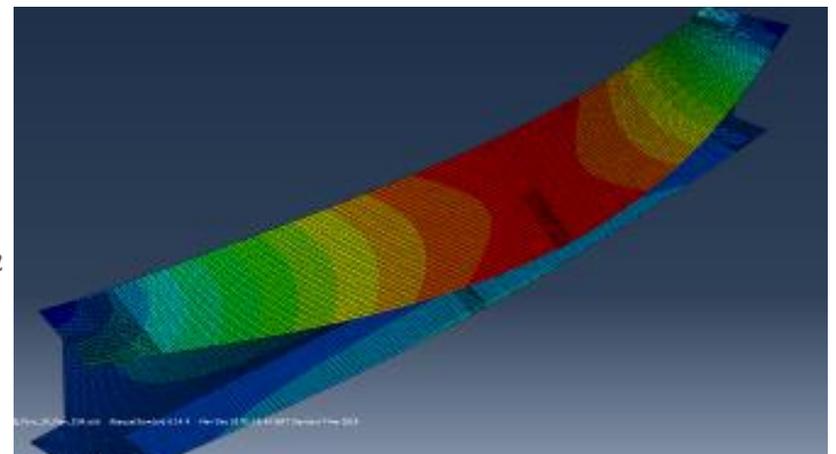
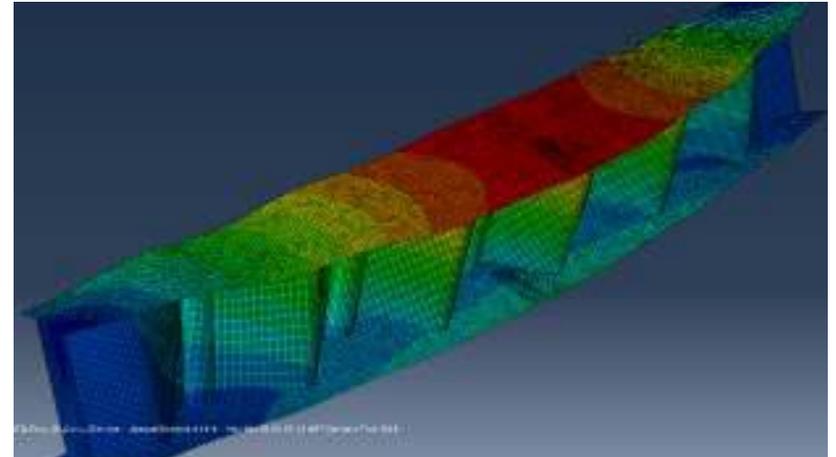
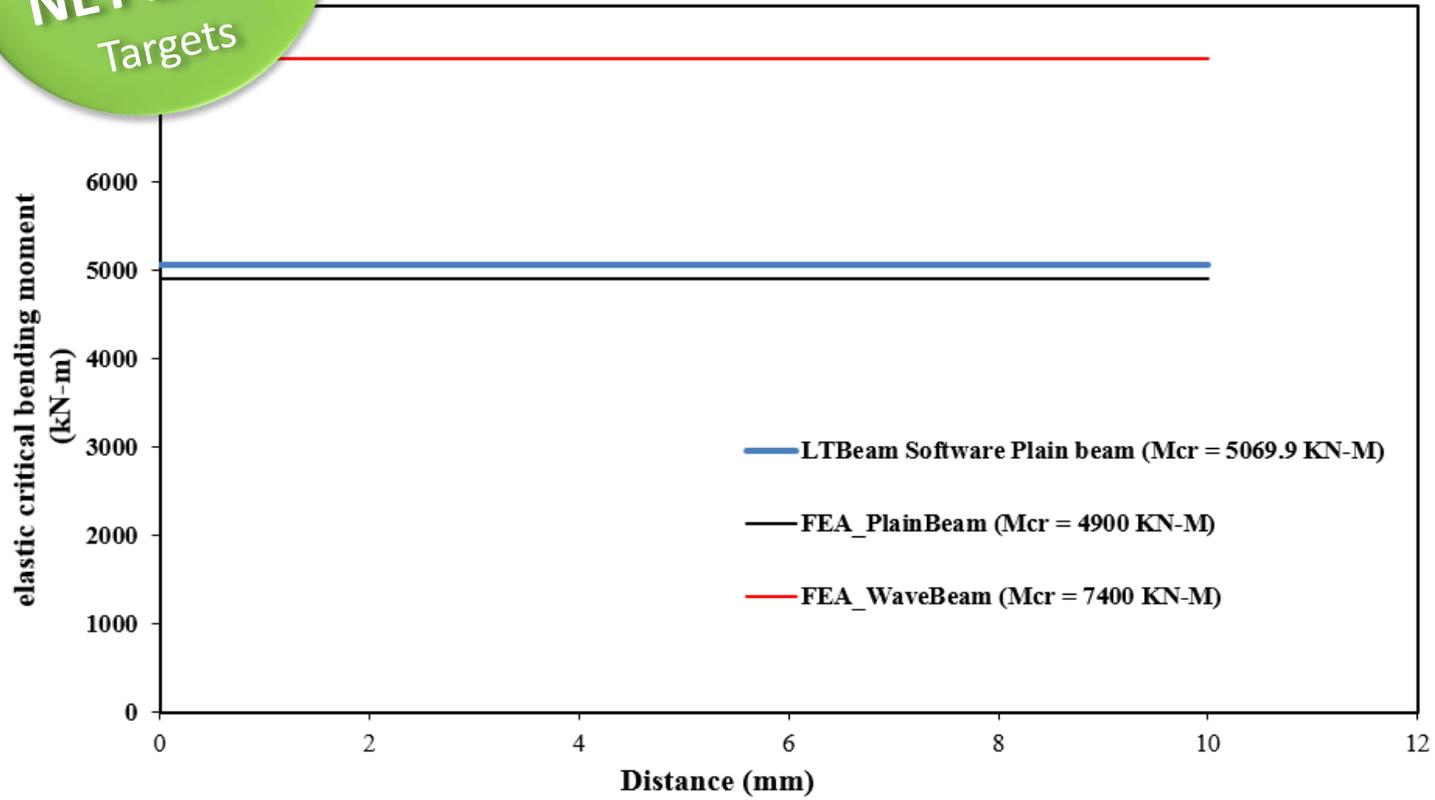
Sample analyses of University of Strathclyde results



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# Lateral Torsional Buckling (LTB) Eigenvalue Analysis

Sample analyses of University of Strathclyde results

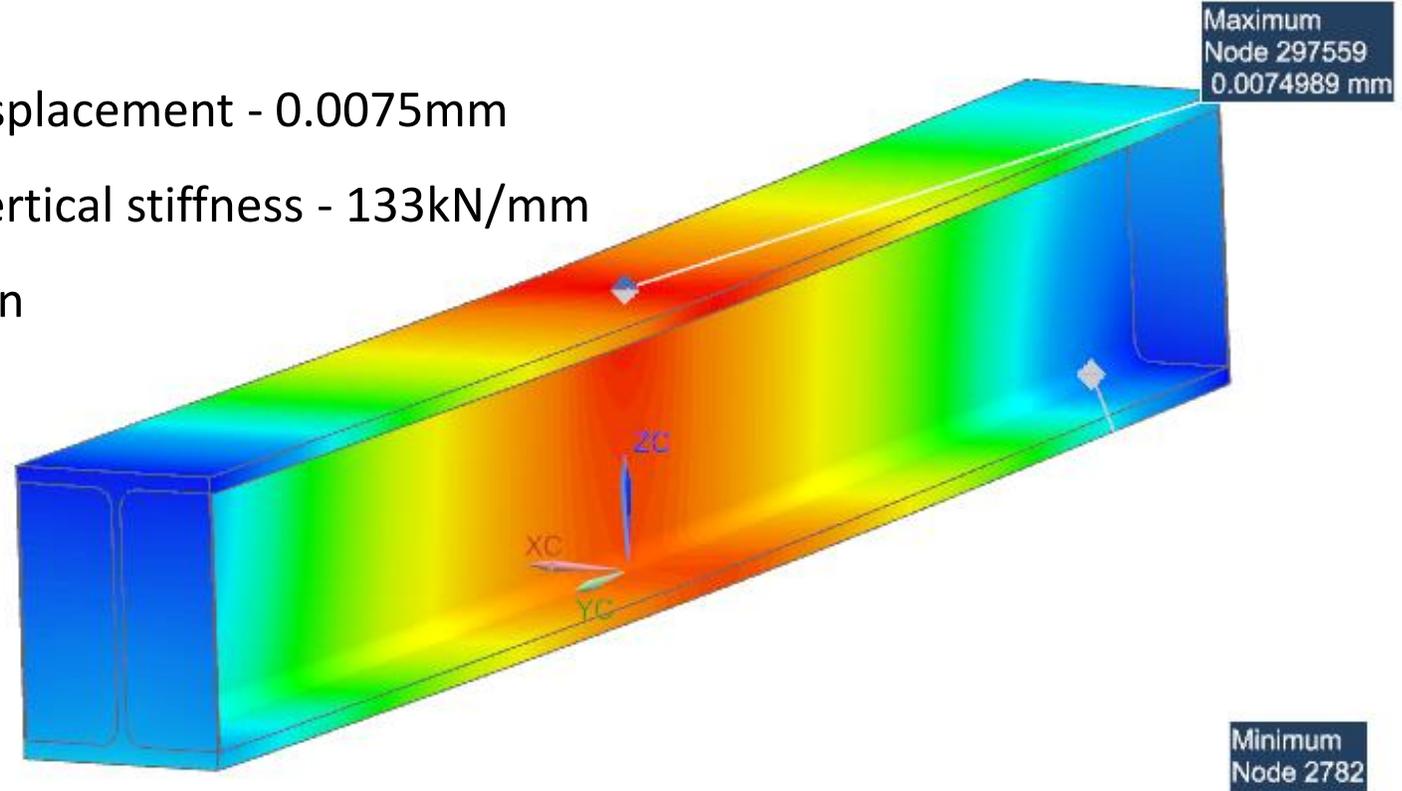


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### I-Beam Bend

- ❑ Max mid-displacement - 0.0075mm
- ❑ Midpoint Vertical stiffness - 133kN/mm
- ❑ 3 metre span



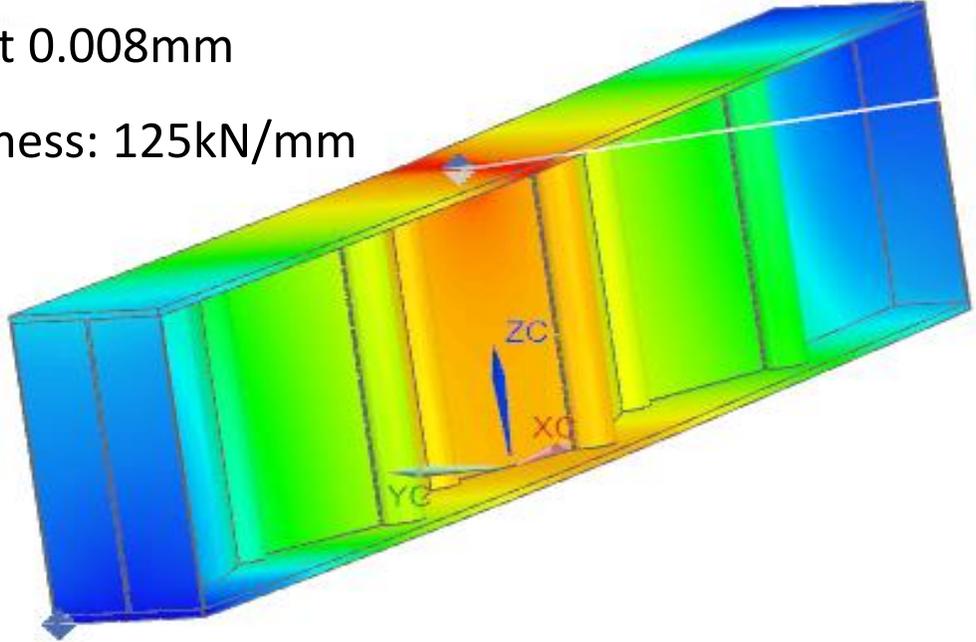
Sample analyses of University of NMIS Work

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### Wavebeam Bending

- ❑ Max mid-displacement 0.008mm
- ❑ Midpoint Vertical stiffness: 125kN/mm
- ❑ 3 metre span



Maximum  
Node 195629  
0.00808199 mm

Minimum  
Node 179  
0 mm

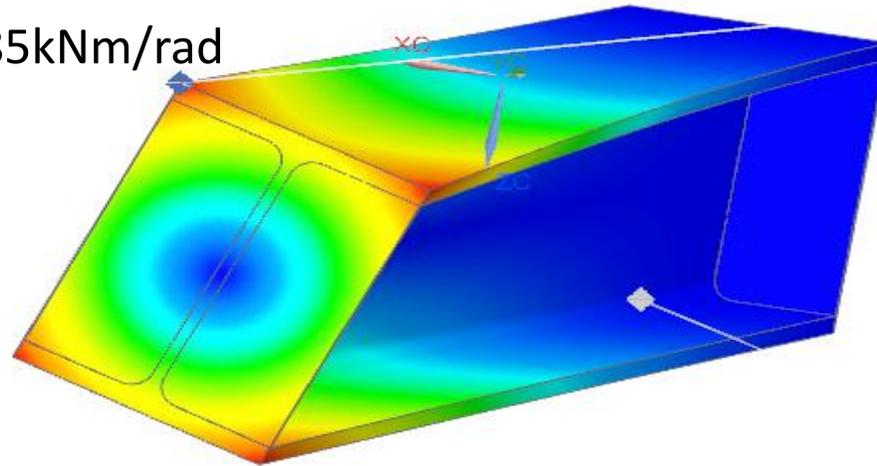
Sample analyses of University of NMIS Work

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### I-Beam Torque Loading

- ❑ End Twist Rotation - 0.186 deg
- ❑ Torsional stiffness - 185kNm/rad
- ❑ 3 metre span



Maximum  
Node 9  
0.809705 mm

Minimum  
Node 109248  
0 mm

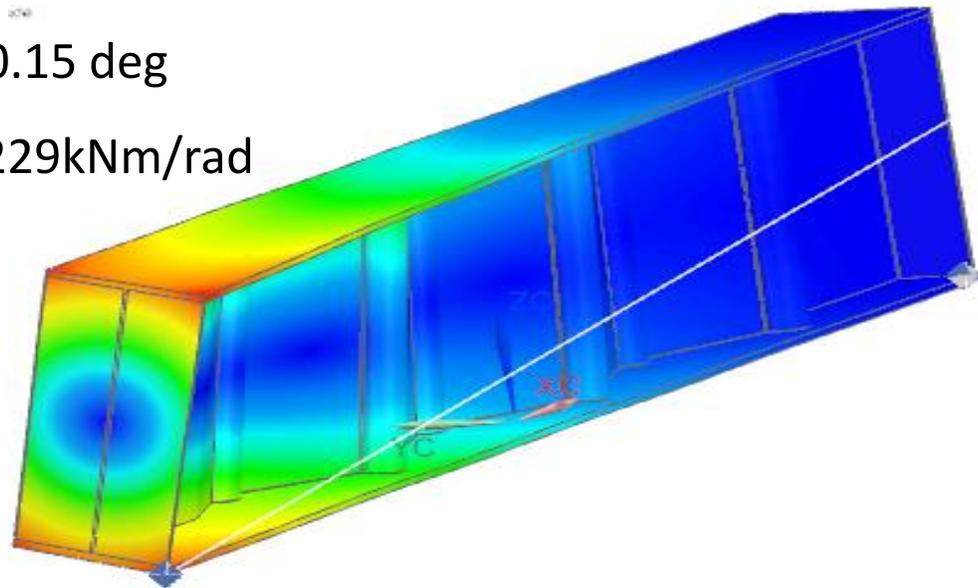
Sample analyses of University of NMIS Work

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### Wavebeam Torque Loading

- End Twist Rotation - 0.15 deg
- Torsional Stiffness – 229kNm/rad
- 3 metre span



Maximum  
Node 2  
0.870991 mm

Minimum  
Node 127157  
0 mm

Sample analyses of University of NMIS Work



	Description	Mass (3m)	Midpoint Vertical Stiffness	Torsional Stiffness
1	Basic I Beam 400 high x 300 wide	475kg (100%)	133kN/mm (100%)	185kNm/radian (100%)
2	Initial Wavebeam 600 high x 285 wide	343kg (72%)	154kN/mm (116%)	216.5kNm/radian (116%)
<b>3</b>	<b>Wavebeam-Welded Cylinders 600 high x 285 wide</b>	<b>330kg (69%)</b>	<b>125kN/mm (94%)</b>	<b>229kNm/radian (123%)</b>
4A	Wavebeam - No Cylinders 600 high x 285 wide	305kg (64%)	114kN/mm (85%)	133kNm/radian (71%)
4B	Wavebeam - Small Cylinders 600 high x 285 wide	348kg (73%)	115kN/mm (86%)	205kNm/radian (111%)
4C	Wavebeam - Flat Bar Supports 600 high x 285 wide	343kg (72%)	117kN/mm (88%)	146kNm/radian (79%)

Table of Analysis Results



- **Lighter weight extension which uses 40% less steel to manufacture**
- **No diesel usage from floating vessels on station or traveling to assets**
- Working on the same level as the existing deck has many benefits
- No hoses or lines from the floating vessels up onto the asset
- Less slip and trip hazards also from falling or dropped objects
- Ability to operate safely in rough seas is limited for floating vessels
- Easier communications and less chances of operational mistakes
- No collision chances as in rough seas this is always a concern
- Easier logistically rather than lifting weights from floating vessel
- Less chance of hydrocarbon spills and other contaminated fluids



**The amount of CO<sub>2</sub> emissions from steel manufacturing  
is almost double the amount of steel**

**1.85 tonnes of carbon created per  
per 1 tonne of steel manufactured**

Wavebeam used 35% less steel to manufacture  
the frame size of our generic Floating Floor weighs 000000000 tonnes  
**a saving of 000000 tonnes of carbon created by using standard I beams**



Average Dynamic Positioning Diesel Usage

**( About 22.38 pounds of CO<sup>2</sup> are produced by burning a gallon of diesel fuel )**

<http://www.patagoniaalliance.org/wp-content/uploads/2014/08/>

A fully loaded PSV with the following parameters of the propulsion

Main engines 4\*1470 kW at main propellers / 2\*2200 kW (diesel-electric)

Bow thrusters: tunnel kW/1200 UL 1201/4940/883 kW/1200

**On average would use 150 gallons per/hr to maintain a Dynamic Positioning**

**This equates to 233 tonnes of carbon per month**



Average Dynamic Positioning Diesel Usage

**During Plug and Abandonment activities, equates to a combine  
monthly saving of**

**259 tonnes of carbon**

**if a Wavebeam Floating Floor were to be deployed  
with no PSV or Supply Boat involvement in the activities**

Wavebeam contributing towards a sustainable post-oil future  
in the NorthEast of Scotland



## Let Wavebeam do the heavy lifting on corroded pipe decks and general floor areas

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towards a sustainable post-oil future in the NorthEast of Scotland